

5/03

<b>DART AEROSPACE LTD</b>	<b>Work Order:</b>	22056
<b>Description:</b> Bushing	<b>Part Number:</b>	D3329-1
<b>Dwg:</b> D3329 Rev. A	<b>Qty:</b>	20 <del>10</del>
Page 1 of 1		

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	<i>[Signature]</i>	04.12.08	10
2	MV	Machine as per Folio FA470 and Dwg D3329 Material: AISI 303 SS Round Bar 1.0" (M303R1.000) <b>Identify as D3329-1</b> Batch: <u>B15267</u>	<i>[Signature]</i>	05/01/14	20
3	QC2	Inspect parts as they come off the CNC machine	<i>[Signature]</i>	05/01/14	20
4	QC8	Second check	<i>[Signature]</i>	05/01/14	20
5	MV	Deburr	<i>[Signature]</i>	05/01/14	20
6	ST	Identify and Stock	<i>[Signature]</i>	05/01/17	20
7	AC	Cost / part: <u>3.85</u>	<i>[Signature]</i>	05.01.18	20
8	DC	Close W/O <u>3.02</u> Inspect Level 21	<i>[Signature]</i>	05.01.24	20

Rev	Date	Change	Revised By	Approved
A	04.11.03	New issue	KJ/JLM	<i>[Signature]</i>

**RELEASED**  
*[Signature]*

il

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

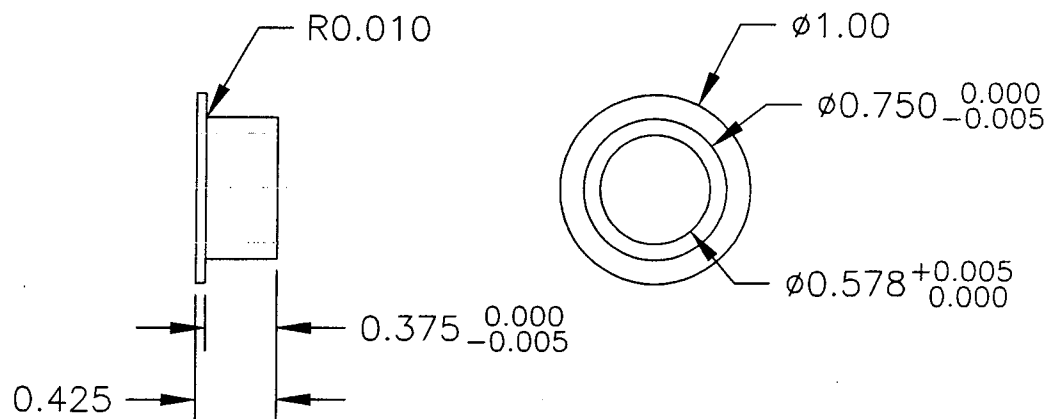
NOTE: Date & initial all entries QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_





DESIGN RT	DRAWN BY RT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D3329	REV. A SHEET 1 OF 1
DATE 04.10.29		TITLE BUSHING	SCALE 1:1
A	04.10.29	NEW ISSUE	

RELEASED  
04.11.10



D3329-1 BUSHING

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO A REVISION  
WITHOUT NOTICE  
WORK ORDER  
NO. 22056

NOTES:

- 1) AISI 303 STAINLESS STEEL (REF DART SPEC. M303R1.000)
- 2) BREAK ALL UNMARKED SHARP EDGES 0.005 TO 0.010
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) IDENTIFY WITH DART P/N USING FINE POINT PERMANENT INK MARKER

# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Dec 06, 2004  
11:09 am

Work Order No : 0022056  
Project Name : D3329-1  
Project For : WK503  
Work Order Type : Main  
Main WO Number :  
House Part Number : D3329-1  
Description : Bushing  
Manufactured : Yes  
Amount Req'd : 10  
Amount Done : 0  
Start Date : 12-03-04  
Est Finish Date : 01-15-05  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00  
Order Entry No :  
OE Value : 0.00  
Est Margin : 0.000%  
Actual Margin : 0.000%  
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00